

# SAFETY DATA SHEET



**OXSOFT 3G8**  
11260

Version / Revision  
Supersedes Version

5 .00  
4 .00\*\*\*

Revision Date  
Issuing date

20-Jul-2017  
20-Jul-2017

## SECTION 1: Identification of the substance / mixture and of the company / undertaking

### 1.1. Product identifier

Identification of the  
substance/preparation

**OXSOFT 3G8**

Chemical Name

Triethylenglycol-di-(2-ethylhexanoate) 2,2'-Ethylenedioxydiethyl  
bis(2-ethylhexanoate)

CAS-No

94-28-0

EC No.

202-319-2

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance /  
Preparation

plasticizer.

Uses advised against

None

### 1.3. Details of the supplier of the safety data sheet

Company/Undertaking  
Identification

**OXEA GmbH**  
Rheinpromenade 4A  
D-40789 Monheim  
Germany\*\*\*

Product Information

Product Stewardship  
FAX: +49 (0)208 693 2053  
email: psq@oxea-chemicals.com

### 1.4. Emergency telephone number

Emergency telephone number

+44 (0) 1235 239 670 (UK) available 24/7  
in USA, call 800 424 9300  
outside USA, call 703 527 3887, collect calls accepted available 24/7\*\*\*

## SECTION 2: Hazards identification

### Europe

#### 2.1. Classification of the substance or mixture

Based on present data no classification and labelling is required according to Directive 1272/2008/EC and its amendments (CLP Regulation)

#### 2.2. Label elements

Not required.

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## 2.3. Other hazards

None known

**PBT and vPvB assessment** This substance is not considered to be persistent, bioaccumulating nor toxic (PBT), nor very persistent nor very bioaccumulating (vPvB)

## USA

### 2.1. Classification of the substance or mixture

This substance is not hazardous in accordance with paragraph (d) of §1910.1200 (GHS-US classification).

**OSHA Specified Hazards** Not applicable.

### 2.2. Label elements

Not required according to §1910.1200 (GHS-US labeling).

### 2.3. Other hazards

None known

## **SECTION 3: Composition / information on ingredients**

### 3.1. Substances

Component	CAS-No	REACH-No	1272/2008/EC	Concentration (%)
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate)	94-28-0	01-2119475524-34	-	> 97

## **SECTION 4: First aid measures**

### 4.1. Description of first aid measures

#### **Inhalation**

Keep at rest. Aerate with fresh air. When symptoms persist or in all cases of doubt seek medical advice.

#### **Eyes**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses. Immediate medical attention is required.

#### **Skin**

Wash off immediately with soap and plenty of water. When symptoms persist or in all cases of doubt seek medical advice.

#### **Ingestion**

Call a physician immediately. Do not induce vomiting without medical advice.

### 4.2. Most important symptoms and effects, both acute and delayed

#### **Main symptoms**

None known.

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## Special hazard

None known.

## 4.3. Indication of any immediate medical attention and special treatment needed

### General advice

Remove contaminated, soaked clothing immediately and dispose of safely. First aider needs to protect himself.

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

#### Suitable extinguishing media

foam, dry chemical, carbon dioxide (CO<sub>2</sub>), water spray

#### Unsuitable Extinguishing Media

Do not use a solid water stream as it may scatter and spread fire.

### 5.2. Special hazards arising from the substance or mixture

Under conditions giving incomplete combustion, hazardous gases produced may consist of:

carbon monoxide (CO)

carbon dioxide (CO<sub>2</sub>)

Combustion gases of organic materials must in principle be graded as inhalation poisons

Vapours are heavier than air and may spread along floors

### 5.3. Advice for firefighters

#### Special protective equipment for firefighters

Fire fighter protection should include a self-contained breathing apparatus (NIOSH-approved or EN 133) and full fire-fighting turn out gear.

#### Precautions for firefighting

Cool containers / tanks with water spray. Dike and collect water used to fight fire. Keep people away from and upwind of fire.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: For personal protective equipment see section 8. Avoid contact with skin and eyes. Avoid breathing vapors or mists. Keep people away from and upwind of spill/leak. Ensure adequate ventilation, especially in confined areas. Keep away from heat and sources of ignition.

For emergency responders: Personal protection see section 8.

### 6.2. Environmental precautions

Prevent further leakage or spillage. Do not discharge product into the aquatic environment without pretreatment (biological treatment plant).

### 6.3. Methods and material for containment and cleaning up

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## Methods for containment

Stop the flow of material, if possible without risk. Dike spilled material, where this is possible.

## Methods for cleaning up

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. If liquid has been spilt in large quantities clean up promptly by scoop or vacuum. Dispose of in accordance with local regulations. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).

## 6.4. Reference to other sections

For personal protective equipment see section 8.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

#### Advice on safe handling

Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Provide sufficient air exchange and/or exhaust in work rooms.

#### Hygiene measures

When using, do not eat, drink or smoke. Take off all contaminated clothing immediately. Wash hands before breaks and immediately after handling the product.

#### Advice on the protection of the environment

See Section 8: Environmental exposure controls.

### 7.2. Conditions for safe storage, including any incompatibilities

#### Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). In case of fire, emergency cooling with water spray should be available. Ground and bond containers when transferring material.

#### Technical measures/Storage conditions

Keep containers tightly closed in a cool, well-ventilated place. Handle and open container with care.

#### Unsuitable material

None known

#### Temperature class

T2

### 7.3. Specific end use(s)

plasticizer

Anti-set off and adhesive agents

## SECTION 8: Exposure controls / personal protection

### 8.1. Control parameters

#### Exposure limits European Union

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No exposure limits established.

## Exposure limits Germany

No exposure limits established.

## Exposure limits United States of America

No exposure limits established regarding ACGIH, OSHA Z-1 and OSHA Z-2.

## 8.2. Exposure controls

### Appropriate Engineering controls

General or dilution ventilation is frequently insufficient as the sole means of controlling employee exposure. Local ventilation is usually preferred. Explosion-proof equipment (for example fans, switches, and grounded ducts) should be used in mechanical ventilation systems.

### Personal protective equipment

#### General industrial hygiene practice

Avoid contact with skin, eyes and clothing. Do not breathe vapours or spray mist. Ensure that eyewash stations and safety showers are close to the workstation location.

#### Hygiene measures

When using, do not eat, drink or smoke. Take off all contaminated clothing immediately. Wash hands before breaks and immediately after handling the product.

#### Eye protection

Tightly fitting safety goggles. In addition to goggles, wear a face shield if there is a reasonable chance for splash to the face.

#### Hand protection

Wear protective gloves. Recommendations are listed below. Other protective material may be used, depending on the situation, if adequate degradation and permeation data is available. If other chemicals are used in conjunction with this chemical, material selection should be based on protection for all chemicals present.

<b>Suitable material</b>	nitrile rubber
<b>Reference substance</b>	Di-(2-ethylhexyl)-phthalate
<b>Evaluation</b>	according to EN 374: level 6
<b>Glove thickness</b>	approx 0,55 mm
<b>Break through time</b>	> 480 min

<b>Suitable material</b>	polyvinylchloride / nitrile rubber
<b>Reference substance</b>	Di-(2-ethylhexyl)-phthalate
<b>Evaluation</b>	according to EN 374: level 6
<b>Glove thickness</b>	approx 0,9 mm
<b>Break through time</b>	> 480 min

#### Skin and body protection

Impervious clothing. Wear face-shield and protective suit for abnormal processing problems.

#### Respiratory protection

Respirator with filter for organic vapour. Use the indicated respiratory protection if the occupational exposure limit is exceeded and/or in case of product release (dust). Equipment should conform to NIOSH, EN or other applicable national standards.

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## Environmental exposure controls

If possible use in closed systems. If leakage can not be prevented, the substance needs to be suck off at the emersion point, if possible without danger. Observe the exposure limits, clean exhaust air if needed. If recycling is not practicable, dispose of in compliance with local regulations. Inform the responsible authorities in case of leakage into the atmosphere, or of entry into waterways, soil or drains.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	liquid
Colour	colourless
Odour	fruity mild***
Odour threshold	No data available
pH	No data available***
Melting point/range	-70 °C
Boiling point/range	340 - 351 °C @ 1013 hPa
Flash point	196 °C @ 1013 hPa***
Method	ISO 2719
Evaporation rate	No data available
Flammability (solid, gas)	Does not apply, the substance is a liquid
Lower explosion limit	0,46 Vol %
Upper explosion limit	No data available

#### Vapour pressure

Values [hPa]	Values [kPa]	Values [atm]	@ °C	@ °F	Method
< 0,001	< 0,0001	< 0,001	20	68	EU A.4***

Vapour density No data available

#### Relative density

Values	@ °C	@ °F	Method
0,967***	20	68	DIN 51757

Solubility 1,53 mg/l @ 20 °C, in water, OECD 105\*\*\*

log Pow 6,1 (measured), OECD 117

Autoignition temperature 365 °C

Method DIN 51794

Decomposition temperature No data available\*\*\*

Viscosity 16,4 mPa\*s @ 20 °C

Method dynamic, DIN 51562, ASTM D445\*\*\*

Oxidizing properties Does not apply, substance is not oxidising. There are no chemical groups associated with oxidizing properties\*\*\*

Explosive properties Does not apply, substance is not explosive. There are no chemical groups associated with explosive properties\*\*\*

### 9.2. Other information

Molecular weight	402,56
Molecular formula	C22 H42 O6
log Koc	4,36 OECD 121***
Conductivity	0,68 µS/m @ 20 °C
Refractive index	1,444 @ 20 °C
Surface tension	45,8 mN/m (1,375 mg/l @ 20°C), OECD 115***

## SECTION 10: Stability and Reactivity

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**10.1. Reactivity**

The reactivity of the product corresponds to the typical reactivity shown by the substance group as described in any text book on organic chemistry.

**10.2. Chemical stability**

Stable under recommended storage conditions. Thermal decomposition can take place above 250°C.

**10.3. Possibility of hazardous reactions**

Hazardous polymerisation does not occur.

**10.4. Conditions to avoid**

Avoid contact with heat, sparks, open flame and static discharge. Avoid any source of ignition.

**10.5. Incompatible materials**

None known.

**10.6. Hazardous decomposition products**

No decomposition if stored and applied as directed.

**SECTION 11: Toxicological information****11.1. Information on toxicological effects**

**Likely routes of exposure** Ingestion, Eye contact, Skin contact

<b>Acute toxicity</b>				
<b>2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)</b>				
Routes of Exposure	Endpoint	Values	Species	Method
Oral	LD50	> 2000 mg/kg	rat, female	OECD 420
Dermal	LD50	> 2000 mg/kg	rat, male/female	OECD 402
Inhalative	LC50	> 2000 mg/m <sup>3</sup> (4h)	rat, male	OECD 403

**2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0****Assessment**

Based on available data, the classification criteria are not met for:

Acute oral toxicity

Acute dermal toxicity

Acute inhalation toxicity

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<b>Irritation and corrosion</b>				
<b>2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)</b>				
Target Organ Effects	Species	Result	Method	
Skin	rabbit	Mild skin irritation	OECD 404	4h
Eyes	rabbit	Mild eye irritation	OECD 405	

**2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0**

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## Assessment

Based on available data, the classification criteria are not met for:  
skin irritation/corrosion  
eye irritation/corrosion  
For respiratory irritation, no data are available

Sensitization				
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)				
Target Organ Effects	Species	Evaluation	Method	
Skin	mouse	not sensitizing	OECD 429	
Skin	guinea pig	not sensitizing	OECD 406	

## 2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

### Assessment

Based on available data, the classification criteria are not met for:  
Skin sensitization  
For respiratory sensitization, no data are available

Subacute, subchronic and prolonged toxicity				
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)				
Type	Dose	Species	Method	
Subacute toxicity***	NOAEL: 5000 ppm	rat, male/female	OECD 422	Oral
Subacute toxicity	NOAEC: 1000 mg/m <sup>3</sup> (14 d)	rat, male	OECD 403	Inhalation
Subchronic toxicity***	NOAEL: 120 mg/kg/d (90d)***	rat, female***	OECD 408***	Oral***

## 2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

### Assessment

Based on available data, the classification criteria are not met for:  
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Carcinogenicity, Mutagenicity, Reproductive toxicity					
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)					
Type	Dose	Species	Evaluation	Method	
Mutagenicity		Salmonella typhimurium	negative	OECD 471 (Ames)	In vitro study
Mutagenicity		mouse lymphoma cells	negative	OECD 476 (Mammalian Gene Mutation)	In vitro study
Mutagenicity		human lymphocytes	negative	OECD 473 (Chromosomal Aberration)	In vitro study
Reproductive toxicity***	NOAEL: 5000 ppm	rat, parental		OECD 422, Oral	
Reproductive toxicity***	NOAEL: 15000 ppm	rat, 1. Generation, male/female		OECD 422, Oral	
Developmental Toxicity***	NOAEL 300 mg/kg/d***	rat***	Maternal toxicity***	OECD 414, Oral***	
Developmental Toxicity***	NOAEL 300 mg/kg/d***	rat***	Developmental toxicity***	OECD 414, Oral***	
Carcinogenicity***	No data available***				

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## 2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

### CMR Classification

The available data on CMR properties are summarized in the table above. They do not indicate a classification into categories 1A or 1B

### Evaluation

In vitro tests did not show mutagenic effects  
Animal testing did not show any effects on fertility  
No developmental effects in the absence of maternal toxicity  
No cancer study was conducted\*\*\*

## 2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

### Target Organ Systemic Toxicant - Single exposure

Based on available data, the classification criteria are not met for:  
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### Target Organ Systemic Toxicant - Repeated exposure

Based on available data, the classification criteria are not met for:  
STOT RE

### Aspiration toxicity

no data available

### Note

Handle in accordance with good industrial hygiene and safety practice. Further details on substance data can be found in the registration dossier under the following link:  
<http://echa.europa.eu/information-on-chemicals/registered-substances>.

## SECTION 12: Ecological information

### 12.1. Toxicity

Acute aquatic toxicity			
<u>2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)</u>			
Species	Exposure time	Dose	Method
Pimephales promelas (fathead minnow)	96h	LC50: > 97 mg/l***	
Danio rerio (Zebra fish)	96h	LC0: > 78 mg/l	84/449/EEC C.1
Daphnia magna (Water flea)	96h	EC50: > 97 mg/l	Mobility***
Desmodesmus subspicatus	72h	EC50: > 55,9 mg/l (Growth rate)	84/449/EEC C.3
Mysidopsis bahia***	48h***	LC50: > 1,8 mg/l***	EPA/600/4-90/027***
Pseudomonas putida***	5 h***	EC10 : >1934 g/l***	

### Long term toxicity

#### 2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)

Type	Species	Dose	Method
Aquatic toxicity***	Desmodesmus subspicatus***	NOEC: 27 mg/l (3d) Cell number***	84/449/EEC C.3***

### 12.2. Persistence and degradability

## 2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0

### Biodegradation

92 % (28 d), Readily biodegradable, BOD.

### Abiotic Degradation

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<b>2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)</b>		
Type	Result	Method
Hydrolysis***	No data available***	
Photolysis***	No data available***	

## 12.3. Bioaccumulative potential

<b>2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)</b>		
Type	Result	Method
log Pow	6,1	measured, OECD 117
BCF***	No data available***	

## 12.4. Mobility in soil

<b>2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) (94-28-0)</b>		
Type	Result	Method
Surface tension	45,8 mN/m @ 20 °C (68 °F) @ 1,375 mg/l	OECD 115***
Adsorption/Desorption***	log Koc: 4,36***	OECD 121***
Distribution to environmental compartments***	no data available***	

## 12.5. Results of PBT and vPvB assessment

### **2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0**

#### **PBT and vPvB assessment**

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT), nor very persistent nor very bioaccumulating (vPvB)

## 12.6. Other adverse effects

### **2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0**

No data available

## **SECTION 13: Disposal considerations**

### **13.1. Waste treatment methods**

#### **Product Information**

Disposal required in compliance with all waste management related state and local regulations. The choice of the appropriate method of disposal depends on the product composition by the time of disposal as well as the local statutes and possibilities for disposal.

#### **Uncleaned empty packaging**

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

## **SECTION 14: Transport information**

### **Section 14.1 - 14.6**

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ICAO-TI / IATA-DGR Not restricted

IMDG Not restricted

**14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code** not applicable

ADR/RID Not restricted

## SECTION 15: Regulatory information

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

DI 2012/18/EU (Seveso III)  
Category not subject

DI 1999/13/EC (VOC Guideline)

Component	Status
2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate) CAS: 94-28-0	not subject

### International Inventories

**2,2'-Ethylenedioxydiethyl bis(2-ethylhexanoate), CAS: 94-28-0**

AICS (AU)  
DSL (CA)  
IECSC (CN)  
EC-No. 2023192 (EU)  
ENCS (2)-658 (JP)  
ISHL (2)-658 (JP)  
KECI KE-13751 (KR)  
PICCS (PH)  
TSCA (US)  
NZIoC-NZ May be used as single component chemical  
TCSI (TW)

## SECTION 16: Other information

### **Abbreviations**

A table of terms and abbreviations can be found under the following link:  
[http://echa.europa.eu/documents/10162/13632/information\\_requirements\\_r20\\_en.pdf](http://echa.europa.eu/documents/10162/13632/information_requirements_r20_en.pdf)

### **Training advice**

For effective first-aid, special training / education is needed.

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## **Sources of key data used to compile the datasheet**

Information contained in this safety data sheet is based on Oxea owned data and public sources deemed valid or acceptable. The absence of data elements required by OSHA, ANSI or Annex II, Regulation 1907/2006/EC indicates, that no data meeting these requirements is available.

## **Further information for the safety data sheet**

Changes against the previous version are marked by \*\*\*. Observe national and local legal requirements. For more information, other material safety data sheets or technical data sheets please consult the Oxea homepage ([www.oxea-chemicals.com](http://www.oxea-chemicals.com)).

The annex is not required because the substance is not hazardous under REACH

## **Disclaimer**

**For industrial use only.** The information contained herein is accurate to the best of our knowledge. We do not suggest or guarantee that any hazards listed herein are the only ones which exist. Oxea makes no warranty of any kind, express or implied, concerning the safe use of this material in your process or in combination with other substances. User has the sole responsibility to determine the suitability of the materials for any use and the manner of use contemplated. User must meet all applicable safety and health standards.

**End of Safety Data Sheet**