

SCHWEGO[®] foam 6354

Defoamer for water-based and solvent borne coating systems, free of VOC

Chemical base: Polymers in mineral oil

Properties: **SCHWEGO[®] foam 6354** reduces the surface tension in solvent based and solvent free paint systems. It improves levelling, prevents cratering and showing through the substrate.

Applications: **SCHWEGO[®] foam 6354** is effective in almost all water-based and solvent borne 1K- and 2K-coating systems composed of:

- Air drying and stoving alkyds
- Epoxy systems
- PU-systems
- Acrylics

Special areas of application are thick film systems, printing inks and coil coating systems.

Technical data:
(Guide values)

| | | |
|------------------------|---|------------------------|
| Appearance | : | yellow, clear liquid |
| Density (ISO 2811-1) | : | 0.89 g/cm ³ |
| Flash point (ISO 1523) | : | > 100 °C |
| Active matter | : | 100 % |

Processing: **SCHWEGO[®] foam 6354** should be incorporated at the beginning of the production, optimally before grinding. Post addition is possible, if **SCHWEGO[®] foam 6354** is homogeneously distributed. The dosage is between 0.5 – 2.0 %, calculated on total system and is depending on system.

Storage: Do not store **SCHWEGO[®] foam 6354** at temperatures below 5 °C and above 30° C. Stir it up before use. Keep it in a cool, well-ventilated place. Subject to appropriate storage, the described properties of **SCHWEGO[®] foam 6354** remain stable for at least 2 years, provided the original container is closed after use.

Packaging: 50 kg drum

The above information is based on our current knowledge and experience. No binding assurance in respect of certain properties or suitability for certain applications must be read into our information. Patent rights and other proprietary rights must be observed if necessary.
Further safety instructions please learn from our material safety data sheet. 03/2019